

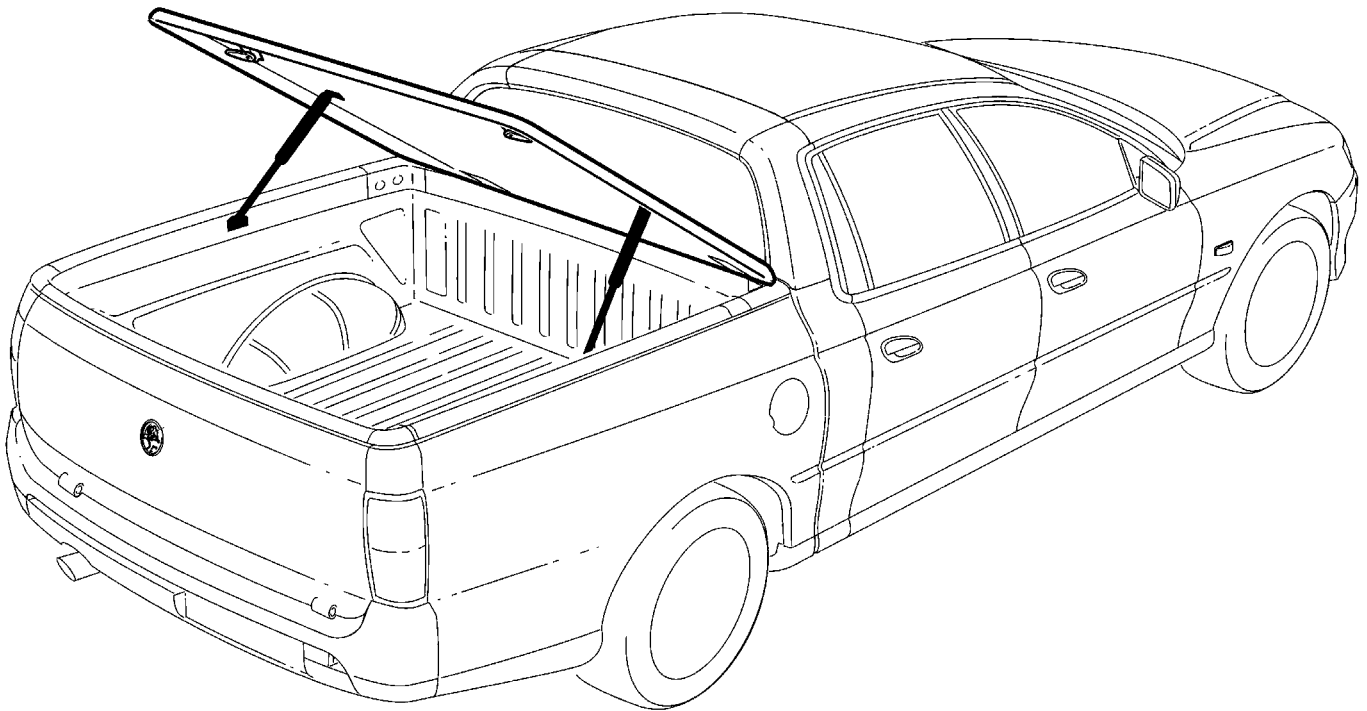


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Division of HOLDEN Ltd ACN 006 893 232

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## **FITTING INSTRUCTIONS FOR CREW CAB TONNEAU COVER - HARD TOP**



### **PRE-DELIVERY CARE FOR PAINTED TONNEAU COVER**

#### **IMPORTANT NOTE:**

- ***PLEASE UNDERSTAND YOUR TONNEAU IS A FRESHLY PAINTED SURFACE AND ACCORDINGLY HAS BEEN CAREFULLY PACKED IN BUBBLE PLASTIC AND WRAP GUARD TO PROTECT THE PAINT FINISH.***
- ***IT IS NECESSARY TO POLISH THE PAINT TO REMOVE THE EFFECT OF THIS WRAP GUARD.***
- ***PLEASE DO NOT USE FILLER TYPE POLISHES FOR THIS OPERATION.***
- ***THE RECOMMENDED POLISH IS A NON-FILLING MACHINE GLAZE TYPE SUCH AS 3M "PERFECT IT 3" OR EQUIVALENT.***
- ***BEFORE FITTING, ENSURE THAT YOUR TONNEAU COVER FITTING KIT IS COMPLETE AND YOUR KEYS MATCH THE LOCKS. PLEASE THOROUGHLY READ FITTING INSTRUCTIONS BEFORE ATTEMPTING TO FIT YOUR NEW TONNEAU COVER.***
- ***YOUR TONNEAU COVER IS COMPATIBLE WITH THE GENUINE HOLDEN CARGO LINER AND SHOULD BE COMPATIBLE WITH MOST OTHER BRANDS OF CARGO LINER.***

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### TOOLS REQUIRED:

Electric Drill (Battery Powered), Phillips Head Bit No. 2 , Torx Bit T40, Allen key 5mm, Stanley knife, Silicone Sealer, Marking Pen, Corrosion Protection Paint, Clean Rag.

### FITTING INSTRUCTIONS:

1. Place front bar and clean seal assembly onto the load compartment front upper panel. Align centrally between end caps. Refer to Figure 1.

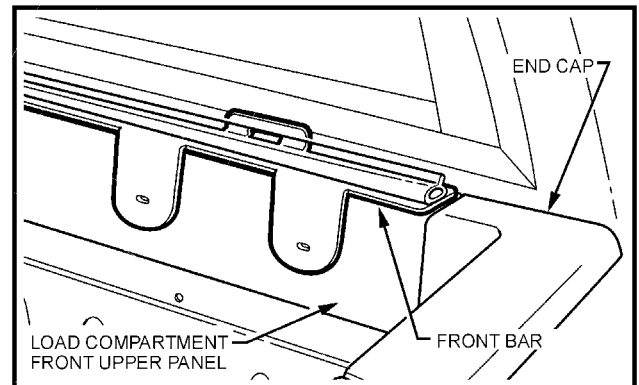


FIGURE 1

2. Using the front bar as a template, align the self-drilling screws in the middle of the slot, (14 places) and drill into vehicle. Refer to Figure 2.

**NOTE:** Do not tighten screws.

3. Remove the screws and front bar.
4. Vacuum up any swarf and paint the holes with corrosion protection primer.
5. Reinstall the front bar using the self-drilling screws, (14 places).

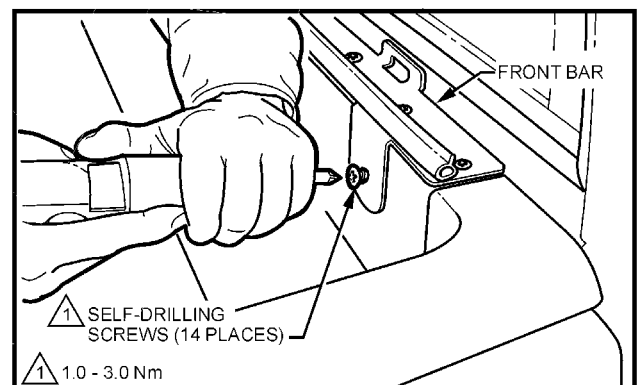


FIGURE 2

**NOTE:** Do not tighten screws.

6. Measure 840mm along load compartment inner side panel from the front edge of load compartment end cap and mark position using suitable marker. Repeat for opposite side. Refer to Figure 3.

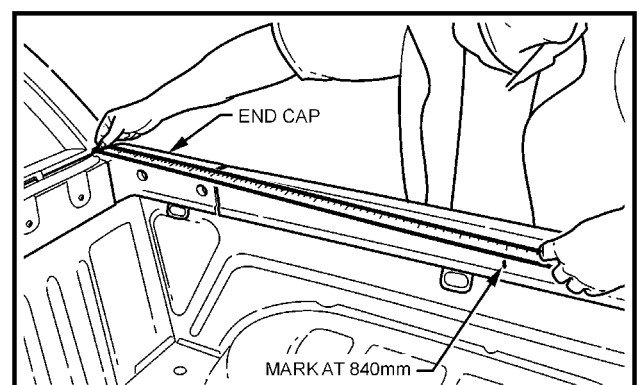


FIGURE 3

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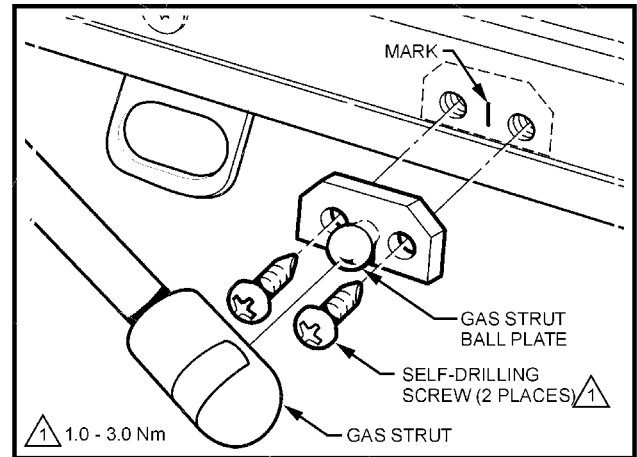
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**FITTING INSTRUCTIONS: -continued**

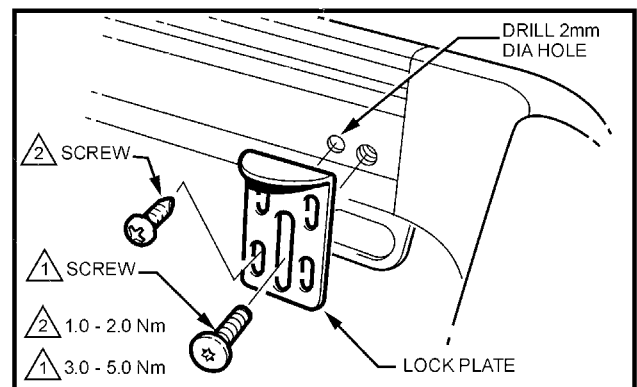
7. Using gas strut ball plate as a template, align ball plate over mark in the location indicated and start the self-drilling screws, 2 places, and then tighten to specified torque. Repeat for opposite side. Refer to Figure 4.
8. Fit the shaft end of the gas strut onto the ball of the ball plate. A 'click' will be heard when the strut is seated correctly. Allow the other end of the strut to lay on the wheelhouse. Repeat for opposite side.



**FIGURE 4**

Refer to Figure 5 for the following:

9. Remove the rear screw from the side panel rail and install the lock plates using the same screw.
10. Using the lock plate as a template, drill a 2mm dia. pilot hole aligned with the bottom hole in the lock plate.
11. Remove the lock plate, vacuum up any swarf and paint the holes with corrosion protection primer.. Re-fit the lock plate. Tighten screws to specified torque. Repeat for opposite side.

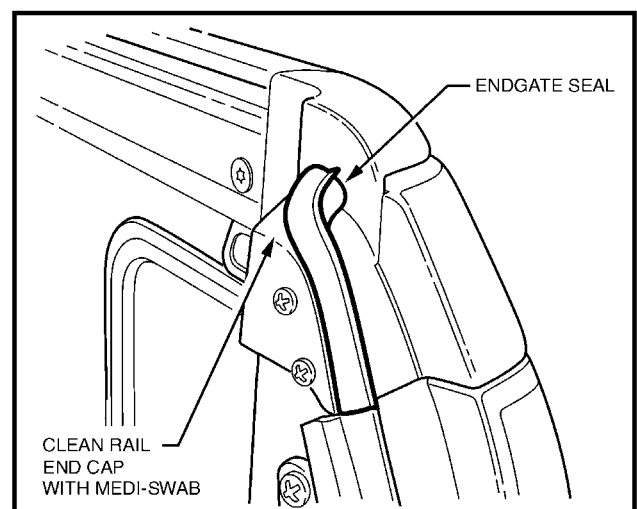


**FIGURE 5**

12. Clean the surface of the load compartment rail end cap with Medi-Swab supplied.
13. Cut the endgate seal in half, remove the protective strip and apply as shown on each side, Refer to Figure 6.

**NOTE:** Ensure the lip of the seal is facing rearward and the ends are seated against the panel and existing seal.

14. Repeat steps 9 to 13 for opposite side.



**FIGURE 6**

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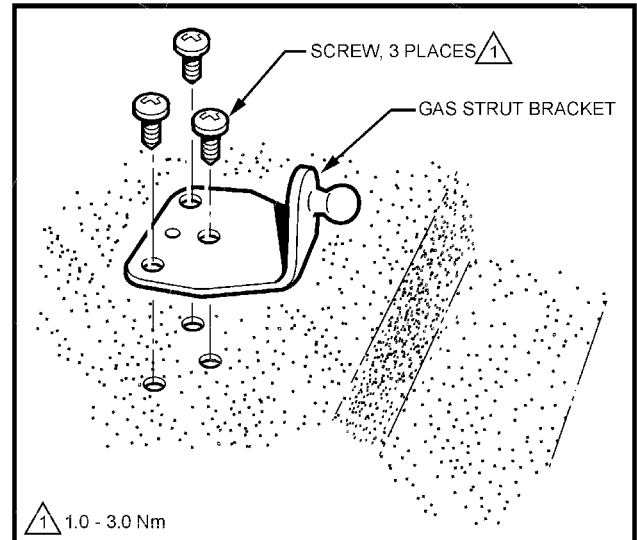
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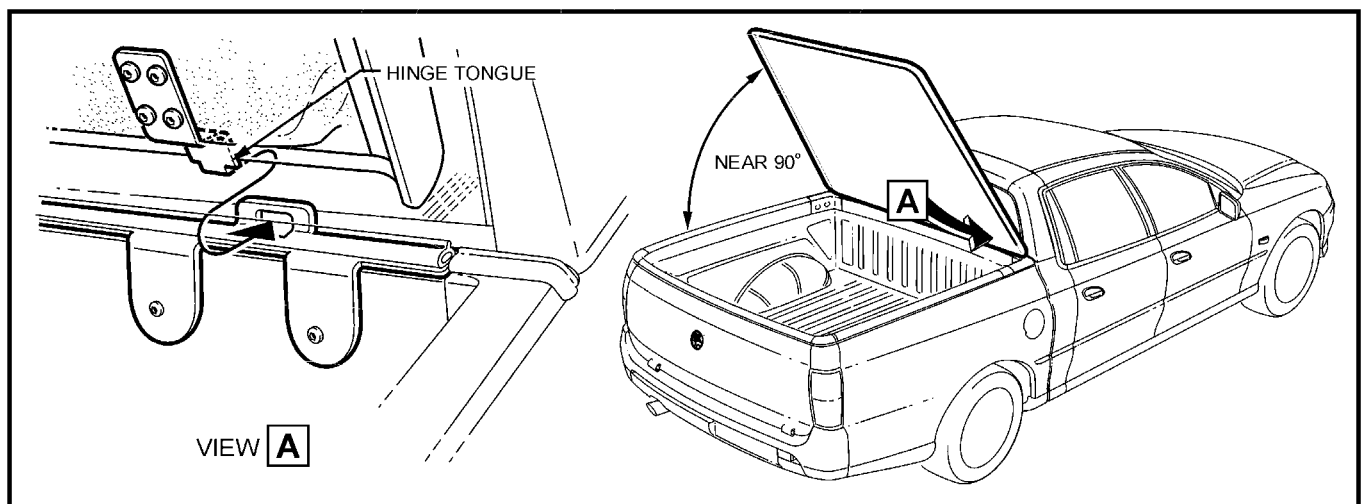
**FITTING INSTRUCTIONS: -continued**

15. Remove the gas strut screws from the hard tonneau and install the gas strut brackets to the tonneau using the same screws. Tighten screws to specified torque. Repeat for opposite side. Refer to Figure 7
16. With the aid of an assistant, install the tonneau by raising it to near 90° and inserting the hinge tongues into the front bar hinge slots. Refer to Figure 8.

**NOTE:** Take care not to damage the hard tonneau or vehicle.



**FIGURE 7**



**FIGURE 8**

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**FITTING INSTRUCTIONS: - continued**

17. Lower the tonneau to allow the gas struts to be attached to the strut brackets. A 'click' will be heard when the strut is seated correctly. Refer to Figure 9.

**NOTE 1:** Ensure the hinge tongues are fully inserted into the hinge slots.

**NOTE 2:** Ensure the cylinder of the strut is up.

18. Close the tonneau carefully and check its alignment around each side and the rear.
19. If adjustment is required, open the tonneau and disconnect the gas struts from the tonneau by inserting a small screwdriver under the spring clip on the strut end and prise the clip outward without removing. Remove the strut.
20. For lateral adjustment slide the front bar in the direction required and tighten screws (14 places) to specified torque. Refer to Figure 2.
21. For angular alignment correction, loosen the screws attaching each hinge to the tonneau with a 5mm Allen key. Open the endgate and have an assistant lie in the tray on their back with the Allen key, Refer to Figure 10.
22. Close the tonneau and manoeuvre it into the correct position. When each side and rear is correctly aligned, have the assistant tighten the hinge screws to the specified torque, Refer to Figure 10.

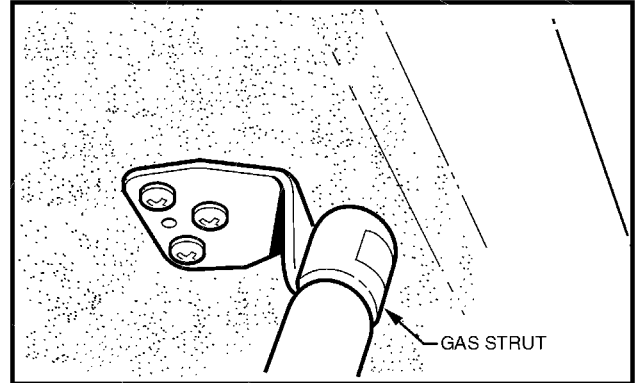
23. Open the tonneau and reconnect the gas struts.

Refer to Figure 11 for the following:

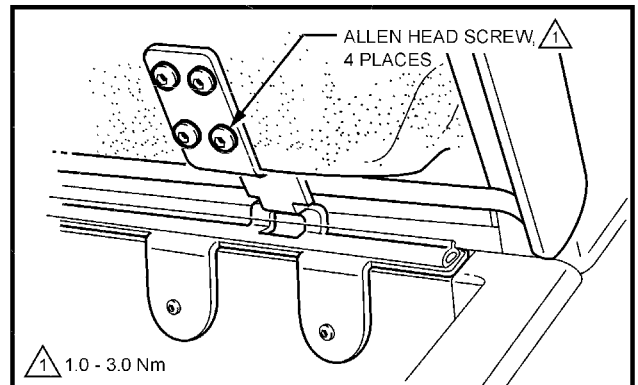
24. Clean top surface of the load compartment front end caps with Medi-Swab supplied.
25. Remove the protective strip from one of the short sections of rubber seal supplied and carefully place on upper surface of end cap.

**NOTE:** Ensure the end of the seal is seated flush against the existing front bar clean seal.

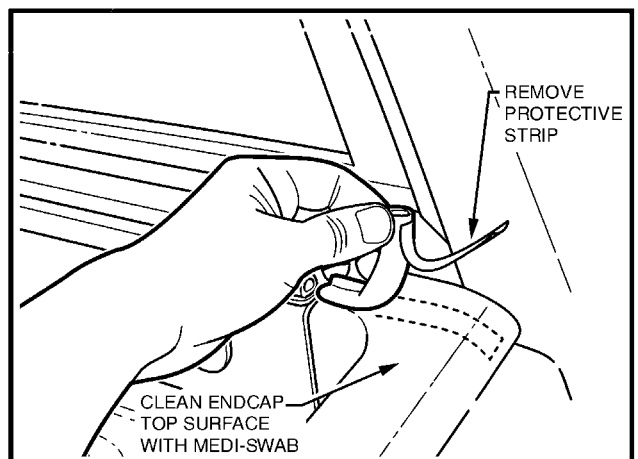
25. Repeat steps 24 to 25 for opposite side.



**FIGURE 9**



**FIGURE 10**



**FIGURE 11**

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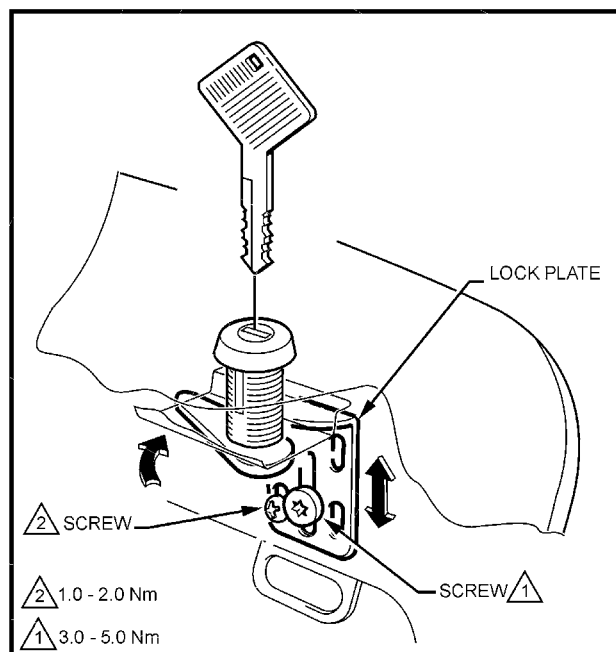
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**HOLDEN****FITTING INSTRUCTIONS: - continued**

26. Close the tonneau and check the locking action each side. Raise or lower the lock plates until slight pressure on the tonneau is required for the locks to be operated. Torque screws to specification. Refer Figure 12.

27. Place the fitting instructions and locking keys in vehicle's glove box.

**IMPORTANT: NEVER DRIVE THE VEHICLE FORWARD OR REARWARD WITH THE TONNEAU OPEN OR UNLOCKED**

**HAVING TROUBLE?****PHONE FREECALL 1800 226679****FIGURE 12****PARTS LIST**

PART NO.	DESCRIPTION	QUANTITY
	<b>CREW CAB HARD TONNEAU KIT</b>	<b>1</b>
	- TONNEAU SHELL	1
	- BACKING PLATE	2
	- SEAL - TONNEAU	1
	- SCREW - SELF DRILLING	14
	- SEAL - ROLL	1
	- CARPET - TONNEAU	1
	- PAINT	1
	- BRACKET - GAS STRUT WITH SCREWS	2
	- HINGE TONGUE AND FASTENERS	2
	- HINGE SUPPORT PLATE	2
	- CARPET	1
	- PAINT	1
92145477	- BADGE	1
92145476	- LOCK TONNEAU - PAIR	1
92144211	- STRUTS - 300N GAS - PAIR	1
FD1167	FITTING INSTRUCTIONS	1
FD796	PROOF OF WARRANTY CARD	1
92147534	SMALL PARTS KIT	1
	- END GATE SEALS	2
	- MEDI SWABS	2
	- SELF TAPPERS - LOCK PLATES	2
	- LOCK PLATES	2
	- FRONT BAR AND CLEANSEAL ASSEMBLY	1
	- SCREW - SELF DRILLING - FRONT BAR	14
	- GAS STRUT BALL PLATE BRACKET	2
	- SCREW - SELF DRILLING - GAS STRUT BALL PLATE	4

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